ST102 Dual-Element Mass Flow Meter FLUID COMPONENTS

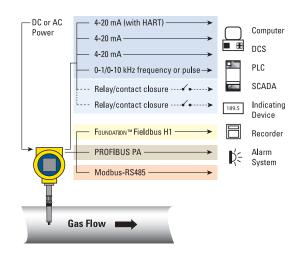
Thermal Dispersion Air/Gas Insertion Flow Meter



Model ST102 is a dual-element system that can be applied in an averaging mode or as two discrete and independent sensors operating through a single transmitter. A single dual-element instrument can result in significant cost and space savings compared to installing and integrating two single-element instruments.

Flow Element and Process Connections

- All welded construction
- 316L stainless steel or Hastelloy-C276
- 350 °F, 500 °F or 850 °F [177 °C, 260 °C or 454 °C]
- Fast response and extra-rugged duty choices
- Variable (adjustable) and fixed insertion depths
- Compression fitting, NPT, flanges, hot-tap retractable packing gland connections

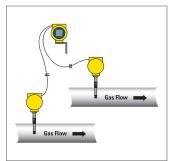


Model ST102 Features

- Compatible with More than 200 Gases
- Direct Mass Flow Measurement
- Dual Function Flow and Temperature
- Temperature Service to 850 °F [454 °C]
- No Moving Parts, Non-Clogging
- Easy, Low Cost Single Point Insertion
- Best-In-Class Digital / Graphical Readout
- Multiple Analog Outputs
- Extensive Bus Communications Options
- Agency Approvals on Full Instrument
- On-Board Data Logger

Discrete Mode

Averaging System



Transmitter and Electronics

- All metal enclosure
- Four (4) conduit ports
- 2" x 2" [50 mm x 50 mm] backlighted LCD readout/display
- Flow, total flow and temperature
- Triple analog outputs with HART
- FOUNDATION[™] fieldbus, PROFIBUS PA, Modbus options
- Dual relays/alarms option
- Integral or remote mounting (up to 1000')
- AC or DC power
- FM, FMc, ATEX and IECEx approvals for Division 1, Zone 1 hazardous locations
- Standard and extended range temperature compensation
- Data logging to removable micro-SD card

Calibration

- Calibrated to your installation conditions and gas specifications on one of 18 precision, NIST traceable flow stands
- Up to five (5) unique calibrations stored onboard
- SpectraCal[™] 10 user selectable / changeable gases

Model ST102 Features

Dual flow elements

- Dual remotes or one integral plus one remote
- Averaging or discrete (independent) configurations

Four conduit ports provide greatest signal integrity and separation for power input, analog output lines, digital I/O, relays and/or auxiliary input signals; choice of NPT or M20 threads

AC or DC power supply -

Weather-proof, ruggedized, — Ex rated enclosures

- Choices for local or remote mounting
- NEMA 4X, IP67

Global agency approvals of entire instrument system for hazardous location installations:

FM, FMc, ATEX, IEC, NEPSI, CPA NEPSI, CPA, Inmetro, GOST-R, GOST-K pending

Transmitter remote up to 1000 ' [300 m]

Multiple calibrations

- Up to five independent, separate calibrations
- Multiple gases or mixed gas compositions
- Same gas, different flow range to optimize accuracy and extend turndown up to 1000:1

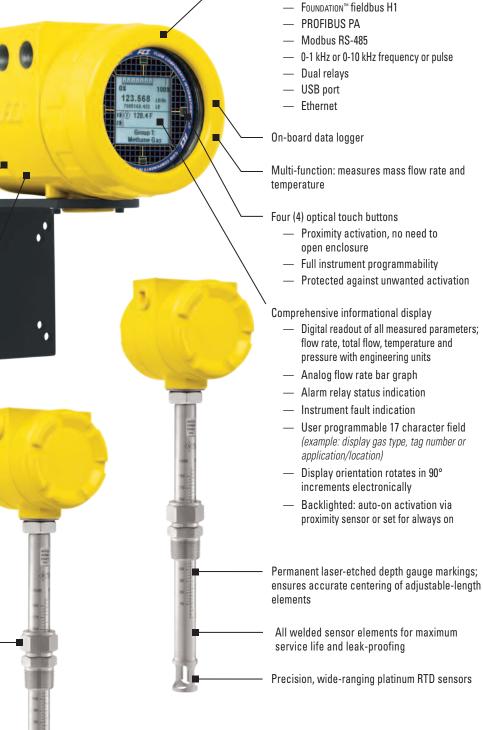
Precision calibration and calibration choices

- Specific gas and application matched calibration in FCI NIST traceable facility
- Exclusive patented SpectraCal gas equivalency calibration with ten (10) user selectable gases

Extensive selection of process connections

- Simple, adjustable installation with threaded NPT connector
- Teflon or metal ferrule seals
- Fixed connections
- ANSI or DIN flanges
- Retractable assemblies

Stainless steel or Hastelloy-C276 wetted parts



Extensive analog and digital communications

- Triple 4-20 mA with HART

output choices

Exclusive equal mass sensors provide optimum performance in processes with wide temperature swings

Choice of three flow element styles to optimize application performance (– FPC, -FP, -S)



FPC style

FP style



Page 2 of 4

Model ST102 Dual-Element Insertion Mass Flow Meter Specifications

Instrument

- Measuring Capability: Flow rate, total flow and temperature
- Basic Style: Insertion, dual-element system
- Flow Measurement Range: 0.25 SFPS to 600 SFPS [0,07 NMPS to 172 NMPS] Air at standard conditions; 70 °F and 14.7 psia [0 °C and 1013,25 bar (a)]
- Temperature Measurement Range: Up to 850 °F [454 °C] commensurate with element; see operating temperature in flow element specification
- Media: All gases that are compatible with the flow element material
- Accuracy

Flow:

Gas Specific Calibration: ±0.75% reading, ±0.5% full scale SpectraCal[™] Gas Equivalency: Typically ±4% reading, ±0.5% full scale; gas conditions specific to application will determine accuracy; utilize FCI's online tool, AVAL, to evaluate your application and provide expected accuracy

Temperature: ±2 °F [±1,1 °C] (display only, flow rate must be greater than 5 AFPS [1,5 m/sec])

Repeatability

Flow: ±0.5% reading

Temperature: $\pm 1 \,^{\circ}$ F $[\pm 1 \,^{\circ}$ C] (flow rate must be greater than 5 AFPS)

Temperature Coefficient

With optional temperature compensation; valid from 10% to 100% of full scale calibration

Flow: Maximum ±0.015% of reading / °F up to 850 °F

[±0.03% of reading / °C up to 454 °C]

Turndown Ratio

Standard: Factory set and field adjustable from 10:1 to 100:1 within calibrated flow range

Temperature Compensation Standard: ± 30 °F [± 16 °C]

Optional: ± 100 °F [± 55 °C]

Agency Approvals

FM, FMc (Canadian): Class I, Division 1, Hazardous Locations; Groups B,C,D,E,F,G

ATEX and IECEx: Zone 1, II 2 GD Ex d IIC T4 NEPSI, CPA, Inmetro, GOST-R, GOST-K pending

Calibration: Performed on NIST traceable equipment

Flow Element

Material of Construction

All-welded 316L stainless steel; Hastelloy-C optional

Operating Pressure

Metal ferrule: 1000 psig [69 bar(g)] Teflon ferrule: 150 psig [10 bar (g)] (200 °F [93 °C] maximum) Fixed Connection NPT: 1000 psig [69 bar (g)] Fixed Connection Flanged: per flange rating

Operating Temperature (Process)

All Flow Elements (- FPC, - FP and - S):

-40 °F to 350 °F [-40 °C to 177 °C] -40 °F to 500 °F [-40 °C to 260 °C] -40 °F to 850 °F [-40 °C to 454 °C]

Process Connection

Compression Fittings

3/4" or 1" male NPT, stainless steel with adjustable Teflon ferrule or metal ferrule; or flanged tapped and threaded for 3/4" fitting, ANSI or DIN flanges

Compression fittings not available with ultra high temperature version (850 °F [454 °C])

Retractable Packing Glands

Low pressure 50 psig [3,5 bar (g)]) or medium pressure (500 psig [34 bar (g)]) with graphite or Teflon packing material; 1 1/4" male NPT or ANSI or DIN flange

Teflon packing required when process media is ozone, chlorine or bromine

Fixed Fittings: 1" male NPT or ANSI or DIN flange

- Insertion Length: Field adjustable lengths
 - 1" to 6" [25 mm to 152 mm]
 - 1" to 12" [25 mm to 305 mm] 1" to 21" [25 mm to 533 mm]
 - 1" to 60" [25 mm to 1524 mm]

Fixed lengths from 2.6" to 60" [66 mm to 1524 mm]

Remote Transmitter Configurations: Transmitter may be mounted remotely from flow element using interconnecting cable (up to 1000' [300 m])

Flow Transmitter/Electronics

- Operating Temperature: 0 °F to 130 °F [-18° to 54 °C]
- Innut Power
 - AC: 85 Vac to 265 Vac
 - **DC:** 24 Vdc ± 20%

Outputs Analog

Standard: Three (3) 4-20 mA*, 0-1kHz, or 0-10 kHz pulse/frequency

4-20 mA outputs are user assignable to flow rate, temperature and/or if so equipped, pressure; outputs are user programmable to full flow range or subsets of full flow range; pulse/frequency output is user selectable as pulse for external counter/flow totalizer, or as 0-1 kHz or 0-10 kHz frequency representing flow rate

Outputs are isolated and have fault indication per NAMUR NE43 guidelines, user selectable for high (>21.0 mA) or low (<3.6 mA)

Optional: Standard output plus two (2) 2A SPDT relays

Relays independently user assignable to flow, temperature or pressure; user programmable for hi/lo trip, hysteresis from 00.0 to 99.9 counts and time delay from 00.0 to 99.9 seconds

Digital

Standard: USB, Ethernet

HART (comes standard with analog outputs, V7 compliant) Optional: FOUNDATION[™] fieldbus H1, PROFIBUS PA or Modbus RS-485

Auxiliary Inputs

Two 4-20 mA input channels; used for FCI administered special configurations to allow ST102 series to accept outputs from external devices such as gas analyzers, gas composition or pressure sensors

Enclosures

Main Transmitter/Electronics:

NEMA 4X, IP67; polyester powder coated aluminum; 4 conduit ports threaded as 1/2" NPT or M20x1.5; 7.74" x 5.40" x 5.00" [196.6 mm x 137.2 mm x 127 mm]; stainless steel enclosure pending

Local Enclosure (Remote Configuration):

Without packing gland option:

NEMA 4X, IP67; polyester powder coated aluminum; 2 conduit ports threaded as 1/2" NPT or M20x1.5; 3.75 " x 4.00 " x 3.24 " [95 mm x 102 mm x 82 mm]

With packing gland option:

NEMA 4X, IP67; polyester powder coated aluminum; 1 conduit port threaded as 1 " NPT or M20x1.5; 5.40 " x 4.82 " [137.2 mm x 122 mm]

Data Logger

User programmable for readings per time increment to a maximum of 1 reading/ second; removable, circuit board-mountable 2GB micro-SD (secure digital) memory card supplied; stores approximately 21M readings in ASCII comma-separated format

Readout/Display and Optical Touch Buttons (Optional):

Large 2" x 2" [50 mm x 50 mm] LCD; digital plus bar graph and engineering units

- Digital displays of flow rate, total flow, temperature and pressure (with STP models); user selectable for engineering units
- Analog bar graph of flow rate
- Relay/alarm status indication
- User programmable 17 alphanumeric character field associated with each calibration group
- Set-Up & Service mode displays text and service codes
- Backlighted backlight activated by proximity motion detection, or user may set for always on
- Four (4) optical touch buttons for user programming of instrument set-up and service interrogation
- Optical touch button activation through front window no need to open enclosure to access or activate
- Display is electronically rotatable in 90° increments to optimize viewing angle

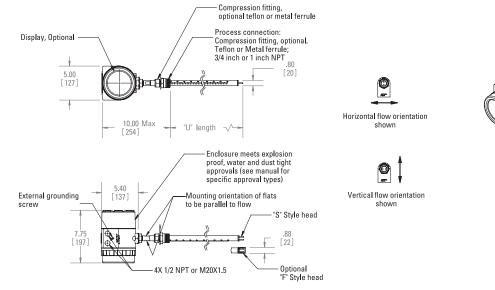
Note: If readout/display not ordered, all user set-up and service interrogation must be done via computer link to bus comm and/or USB port.

Specifications at reference operating conditions of 70 °F, 14.7 psia [21.1 °C, 1.013bar(a)] and straight pipe run 20d upstream, 10d downstream

FCI is a continuous improvement company; specifications subject to change without notice

Model ST102 Dual-Element Insertion Mass Flow Meter

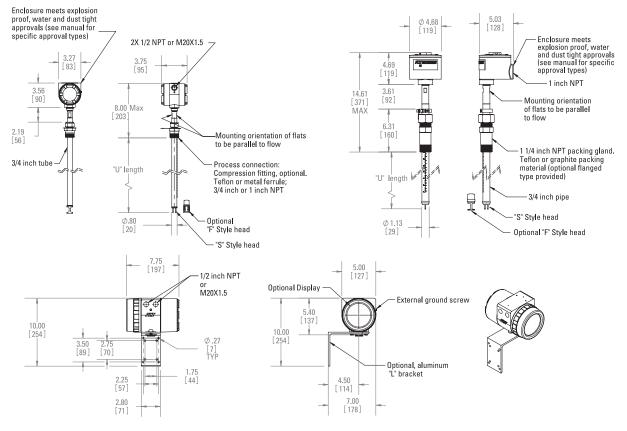
Integral Configuration



Remote Transmitter



With Packing Gland



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0311 OK

Visit FCI online at www.FluidComponents.com | FCI is ISO 9001:2000 and AS9100 Certified

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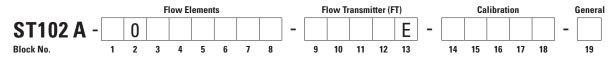
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Order Information Sheet (OIS)

ST102 A

Dual-Element Averaging Insertion Air/Gas Mass Flow Meter



INSTRUCTIONS: To order an **ST102 A**, please fill in each numbered block above by selecting required codes from the corresponding categories below. Use of any "W" or "*" codes requires prior approval from FCI. For special data, documentation, test reports or required quality reports, refer to FCI's Engineering and Quality Assurance Order Information Sheets (OIS).

Flow Element

	Code [BLOCK 1] Flow Element: Temperature Service, Type and Materials of Construction				
350°F [177°C]	500°F [260°C]	850°F [454°C]			
1	2	3 ¹	-FPC style;	316L stainless steel	
Α	В	C ¹	-FPC style;	Hastelloy C276	
4	5	6 ¹	-FP style;	316L stainless steel	
D	E	F ¹	-FP style;	Hastelloy C276	
7	8	9 ¹	-S style;	316L stainless steel	
G	Н	J ¹	-S style;	Hastelloy C276	
w	w	W ¹	Agency ap	proved, customer specified	
*	*	*	Other, not a	agency approved	
Code	(BLOCK 2)				
0	Block 2 C	ode is alwa	ys "O"		
Code BLOCK 3	Code BLOCK 4	[BLOCKS Process (3-4] Connections		
Compressi	on Fitting, T	eflon Ferrule	9 ³		
C	0	3/4 inch, r	nale NPT ⁴		
D	0	1 inch, ma			
G	Table A	Flange, ta	pped and thr	eaded for 3/4 inch fitting ¹⁵	
Compressi	on Fitting, N	letal Ferrule	³ Metal feri	ule permanent locks after tightening	
М	0	3/4 inch, r	nale NPT ⁴		
N	0	1 inch, male NPT ⁴			
J	Table A	Flange, tapped and threaded for 3/4 inch fitting ¹⁵			
Retractable	e Packing G	land, Low P	ressure; 50 p	sig [3,5 bar(g)] ²	
Р	0		, male NPT;	graphite packing	
н	0		, male NPT;	Teflon packing	
0	Table A	Flange ^{5, 15}		graphite packing	
K	Table A	Flange ^{5, 15}		Teflon packing	
Retractable	-	1		500 psig [34 bar (g)] ^{2, 17}	
R	0		, male NPT;	graphite packing	
L	0		, male NPT;	Teflon packing	
T	Table A	Flange ^{5, 15}		graphite packing	
V	Table A	Flange ^{5, 15}	,	Teflon packing	
Fixed	0	4.1			
Y	0	1 inch, ma	ale NPT		
F	Table A	Flange ¹⁵			
Other or Sp		Accession		tomor on opified	
W	W			tomer specified	
*	*	1	agency appr		
Code BLOCK 5	Code BLOCK 6	Code BLOCK 7	[BLOCKS 5 Insertion Le		
0	6	0	Variable len	gth: 1 inch to 6 inch [25 mm to 152 mm]	
1	2	0		gth: 1 inch to 12 inch [25 mm to 305 mm]	
2	1	0	Variable length: 1 inch to 21 inch [25 mm to 533 mm]		
3	6	0		gth: 1 inch to 36 inch [25 mm to 914 mm]	
6	0	0		gth: 1 inch to 60 inch [25 mm to 1524 mm]	
			Fixed length (required if Code Y or F in Block 3) or custom variable length;		
		• 🗌		ngth to 0.1 inch <i>E.g. 18 inches = 18.0, max. length is 99.9 inches</i>	

Code	[BLOCK 8] Pipe Mounting and Flow Direction			
G	Horizontal, element #1 right-to-left, element #2 left-to-right (opposite orientation) [†]			
Н	Horizontal, element #1 left-to-right, element #2 right-to-left (opposite orientation) [†]			
J	Horizontal, both #1 and #2 elements left-to-right			
К	Horizontal, both #1 and #2 elements right-to-left			
L	Vertical up			
М	Vertical down			
*	Other, customer specified			

[†] Note: If 'integral' is selected (Block 9, Codes 5 or E), element #1 is always the integral and element #2 the remote

ransmitter and Electronics				
[BLOCK 9] Transmitter Mounting, Enclosure Material and Cable Entry Threading				
Transmitter integral with flow element #1, and flow element #2 is remote; aluminum, NPT cable entries ⁶				
Transmitter integral with flow element #1, and flow element #2 is remote; aluminum, metric cable entries ⁶				
Transmitter remote from both flow elements; aluminum, NPT cable entries ⁶				
Transmitter remote from both flow elements; aluminum, metric cable entries ⁶				
Transmitter integral with flow element #1, and flow element #2 is remote; stainless steel, NPT cable entries ⁶				

(continued next page)

Table A – Flange [BLOCK 4]					
CS ¹⁵	316L SS	Hast C	Material		
D E	1 A	C G	ANSI ANSI	1 inch 1 inch	150 lb 300 lb
F	2	Н	ANSI	1 1/2 inch	150 lb
K	В	J	ANSI	1 1/2 inch	300 lb
Р	3	M	ANSI	2 inch	150 lb
R	L	N	ANSI	2 inch	300 lb
	Т		DIN	DN25	PN40
	V		DIN	DN40	PN40
	6		DIN	DN50	PN16
	Y		DIN	DN50	PN40
	W	Agency appvd, custmr spec			stmr spec'd

Notes

- 850°F [454°C] temperature service: All compression fittings and fixed flanged of 1 inch or DN25 process connections are not valid. Process connections in Block 3 must be P, H, Q, K, R, L, T, V, Y, or F; and if Code F, Block 4 cannot be code D, 1, C, E, A, G or T. Model ST100 transmitter maximum temperature is 150°F [65°C] and Model ST102 A is 120°F [43°C], so remote mounting (Block 9, Code 2, B, 4 or D) and use of Teflon jacked cable (Block 10, Code 1, 2, 3, or 4) is recommended.
- 2. Teflon packing material must be ordered when the process media is ozone, chlorine or bromine. *Contact FCI*.
- Teflon ferrule maximum is 200 °F [93 °C], 150 psig [10 bar (g)]. Metal ferrule maximum is 500 °F [260 °C], 1000 psig [69 bar (g)].
- –S style sensor is retractable (will recess) into both 3/4 inch and 1 inch NPT. –FP style sensor is retractable (will recess) into 1 inch NPT only.
- 5. Minimum flange size is 1 1/2 inches or DN40.
- 6. See Notes, page 2
- 15. Cannot select carbon steel flange when Hastelloy type flow element is selected in Block 1.
- 17. Selection of medium pressure packing gland requires remote mount configuration. Block 9 must be Code 6, F, 8 or P.

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Code	[BLOCK 9] Transmitter Mounting, Enclosure Material and Cable Entry Threading		
Ν	Transmitter integral with flow element #1, and flow element #2 is remote; stainless steel, metric cable entries ⁶		
8	Transmitter remote from both flow elements; stainless steel, NPT cable entries ⁶		
Р	Transmitter remote from both flow elements; stainless steel, metric cable entries ⁶		
W	Agency approved, customer specified		
*	Other, not agency approved		
Code	[BLOCK 10] Interconnecting Cable Length for Remote Configuration		
0	Not required Specify with user supplied cable or if cable ordered as separate line item ^{7,16}		
Α	10 feet [3 meters] PVC jacketed ⁸		
В	25 feet [7,6 meters] PVC jacketed ⁸		
C	50 feet [15 meters] PVC jacketed 8		
D	100 feet [30 meters] PVC jacketed 8		
1	10 feet [3 meters] Teflon jacketed ⁸		
2	25 feet [7,6 meters] Teflon jacketed ⁸		
3	50 feet [15 meters] Teflon jacketed ⁸		
4	100 feet [30 meters] Teflon jacketed ⁸		
W	Other		
*	Other, not agency approved		
Code	[BLOCK 11] Transmitter Power Supply and Display		
Α	24 Vdc power (19.2 Vdc to 28.8 Vdc); no digital display		
В	24 Vdc power (19.2 Vdc to 28.8 Vdc); with display		
C	85 Vac to 265 Vac power; no display		
D	85 Vac to 265 Vac power; with digital display		
Code	[BLOCK 12] Transmitter Outputs and Communications		
1	(3) 4-20 mA outputs, one with HART; (1) frequency/pulse output		
F	Foundation [™] fieldbus H1 ⁹		
М	Modbus 485 ⁹		
Р	PROFIBUS-PA ⁹		
0	Only for use (required) when configuring ST102E		
W	Other		
*	Other, not agency approved		
Code	[BLOCK 13]		
E	Always "E"		

Calibration ^{10, 11, 12}

Code	[BLOCK 14] Calibration Application			
Т	Air; flat profile calibration			
C	Air equivalency (digester gas, chlorine, flue gas, etc.)			
E	Nitrogen, helium, argon, carbon dioxide or nitrous oxide			
1	Natural gas (90% or greater methane content)			
F	Hydrocarbons (methane, ethane, propane, etc.)			
G	Hydrogen or hydrogen mixture			
S	Flare gas, SR2x split-range, double calibration points, maximun 5% rdg accuracy See specifications			
W ¹³	Agency approved, customer specified			
Code	[BLOCK 15] Calibrations, Set-up and Conditions			
0	None			
Α	Extended temperature compensation			
В	Extended range (>100:1 turndown)			
E	Extended temperature compensation and extended range			
Code	[BLOCKS 16-17] Second Calibration			
0 0	Not required			
	Select from Codes shown in Blocks 14-15			
Code	[BLOCK 18] Additional Calibration Groups			
0	Not required			
3	Three (3) calibration groups; two as specified in Blocks 14-17, plus one additional ¹⁴			
4	Four (4) calibration groups; two as specified in Blocks 14-17, plus two additional ¹⁴			
5	Five (5) calibration groups; two as specified in Blocks 14-17, plus three additional ¹⁴			

General

Code	[BLOCK 19] Agency Approval				
CE Mark al	CE Mark always included				
0	Not required				
1	FM, FMc				
3	ATEX, IECEx ¹⁶				
5	EAC / TR CU (Russia)				
6	Inmetro				
7	NEPSI				
*	Other Contact FCI for other approvals and conditions of use				

Notes

6. Transmitter enclosure has four (4) female conduit ports, NPT = 1/2", metric = M20x1.5. With remote mount, the local enclosure's conduit port (attached to the flow element) varies by type of process connection and enclosure material specified:

		Alı	uminum	Stainless Steel	
<u>Model</u>	Process <u>Connection</u>	<u>NPT</u>	<u>Metric</u>	<u>NPT</u>	<u>Metric</u>
ST100, ST102A	Block 3 = C, D, G, M, N, J, F*	(2) 1/2"	(2) M20 x 1.5	(1) 1/2 "	(1) M20 x 1.5
ST100, ST102A	Block 3 = P, H, Q, K, R, L, T, V, Y, F **	(1) 1/2"	(1) M20 x 1.5	(1) 1/2"	(1) M20 x 1.5
ST100L	Block 3 = Any	(2) 1/2"	(2) M20 x 1.5	(1) 1/2 "	(1) M20 x 1.5
ST110, ST112A, and all STP	Block 3 = Any	(1) 1/2"	(1) M20 x 1.5	(1) 1/2"	(1) M20 x 1.5

* with 1" or DN25 flange

** with flange size larger than 1" or DN25

- Remote cable in an ST100 Series model is 8-conductor; remote cable in an STP100 Series model is 10-conductor. For user-supplied cable, overall shielded conductor type is required and wire resistance must be less than 8 Ohms.
- Cable suitable for conduit and some cable gland systems. For other cable gland system choices, see ST100 accessories list or contact FCI to supply separately. PVC cable maximum temperature 176 °F [80 °C]; Teflon cable maximum temperature 392 °F [200 °C].
- 9. No analog, frequency/pulse, or other digital bus communications.
- 10. FCI standard conditions are 14.7 psia [1,01 bar(a)] and 70 °F [21.1 °C].
- 11. Calibration codes must be selected using FCI's proprietary AVAL application evaluation software.
- Transmitter setup, changes to factory supplied standard settings, verification or modification to calibration parameters or diagnostics requires external source communication with the transmitter.
- Customer specified calibration must not exceed temperature and pressure limitations of the ST100 Series product specifications.
- May specify up to three (3) additional calibrations for a total of five (5). Contact FCI for instructions on how to specify third, fourth and/or fifth calibration.
- 16. ATEX/IECEx rated remote requires cable glands or conduit fittings which meet or exceed the installation area's required rating. When rated cable glands, armored cables and nonarmored cable supplied are user supplied or selected from ST100 accessories list and ordered separately, enter Code 0 in Block 10.

Accessories

Part Number	Description	
	smitter, electronics, and/or display from direct sunlight; 316L stainless steel; to housing; kit includes shield, all hardware for attachment and instruction sheet	
023241-01	For use with integral mount transmitter	
023237-01	For use with remote mount transmitter	

Refer to separate ST100 Series Accessories List for a complete listing of all accessories such as cabling, ball valves, documentation test and QA documents and certificates, and spare parts.