STP102 Dual-Element Mass Flow Meter FLUID COMPONENTS

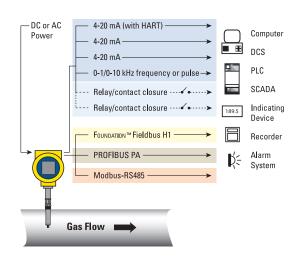
Thermal Dispersion Air/Gas Insertion Flow Meter with Pressure Measurement



The Model STP102 is the only dual-element insertion thermal dispersion gas mass flow meter available featuring pressure measurement to create a triple function solution (flow + temperature + pressure) in a single tap point insertion instrument – an industry first and FCI exclusive feature.

Flow Element and Process Connections

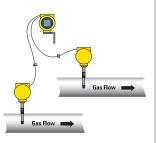
- All welded construction
- 316L stainless steel
- Fast response and extra-rugged duty choices
- Variable (adjustable) and fixed insertion depths
- NPT, flanges, hot-tap retractable packing gland connections



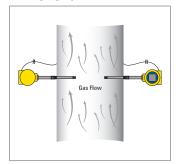
Model STP102 Features

- Compatible with More than 200 Gases
- Direct Mass Flow Measurement
- Triple Function Flow, Temperature and Pressure
- Temperature Service to 212 °F [100 °C]
- No Moving Parts, Non-Clogging
- Easy, Low Cost Single Point Insertion
- Best-In-Class Digital / Graphical Readout
- Multiple Analog Outputs
- Extensive Bus Communications Options
- Agency Approvals on Full Instrument
- On-Board Data Logger

Discrete Mode



Averaging System



Transmitter and Electronics

- All metal enclosure
- Four (4) conduit ports
- 2" x 2" [50 mm x 50 mm] backlighted LCD readout/display
- Flow, total flow, temperature and pressure
- Triple analog outputs with HART
- FOUNDATION[™] fieldbus, PROFIBUS PA, Modbus options
- Dual relays/alarms option
- Integral or remote mounting (up to 1000')
- AC or DC power
- Agency approvals for Division 1, Zone 1 hazardous locations
- Standard and extended range temperature compensation
- Data logging to removable micro-SD card

Calibration

- Calibrated to your installation conditions and gas specifications on one of 18 precision, NIST traceable flow stands
- Up to five (5) unique calibrations stored onboard
- SpectraCal[™] 10 user selectable / changeable gases

Model STP102 Features

Dual flow elements

- Dual remotes or one integral plus one remote
- Averaging or discrete (independent) configurations

Four conduit ports provide greatest signal integrity and separation for power input, analog output lines, digital I/O, relays and/or auxiliary input signals; choice of NPT or M20 threads

AC or DC power supply -

Weather-proof, ruggedized, — Ex rated enclosures

- Choices for local or remote mounting
- NEMA 4X, IP67

Global agency approvals of entire instrument system for hazardous location installations:

FM, FMc/CSA, ATEX, IEC Ex, Inmetro, CPA, NEPSI, GOST-R, GOST-K (pending)

Transmitter remote up to 1000' [300 m]

Multiple calibrations

- Up to five independent, separate calibrations
- Multiple gases or mixed gas compositions
- Same gas, different flow range to optimize accuracy and extend turndown up to 1000:1

Precision calibration and calibration choices

- Specific gas and application matched calibration in FCI NIST traceable facility
- Exclusive patented SpectraCal gas equivalency calibration with ten (10) user selectable gases

Extensive selection of process connections

- Fixed connections
- ANSI or DIN flanges
- Retractable assemblies

Stainless steel wetted parts



FP stvle

S style

Extensive analog and digital communications

Model STP102 Dual-Element Insertion Mass Flow Meter Specifications

Instrument

- Measuring Capability: Flow rate, total flow, temperature and pressure
- Basic Style: Insertion, dual-element with pressure measurement
- Flow Measurement Range: 0.25 SFPS to 600 SFPS [0,07 NMPS to 172 NMPS] – Air at standard conditions; 70 °F and 14.7 psia [0 °C and 1013,25 bar (a)]
- Temperature Measurement Range: Commensurate with element: see operating temperature in flow element specification

Pressure Measurement Range

Available Ranges

0 psig to 50 psig [0 bar(g) to 3,4 bar(g)] 0 psig to 160 psig [0 bar (g) to 11 bar (g)]

- 0 psig to 500 psig [0 bar(g) to 34 bar(g)]
- 0 psig to 1000 psig 0 bar(g) to 70 bar(g)]
- Media: All gases that are compatible with the flow element material

Accuracy

Flow:

Gas Specific Calibration: ±0.75% reading, ±0.5% full scale

SpectraCal[™] Gas Equivalency: Typically ±4% reading, ±0.5% full scale; gas conditions specific to application will determine accuracy; utilize FCI's online tool, AVAL, to evaluate your application and provide expected accuracy

Temperature: ±2°F [±1,1°C] (display only, flow rate must be greater than 5 AFPS [1,5 m/sec]) **Pressure:** $\leq \pm 1.0\%$ of span

Repeatability

Flow: ±0.5% reading

Temperature: ±1°F [±1°C] (flow rate must be greater than 5 AFPS) **Pressure:** ≤0.1% of span

Temperature Coefficient

With optional temperature compensation; valid from 10% to 100% of full scale calibration

Flow: Maximum ±0.015% of reading / °F [±0.03% of reading / °C]

Turndown Ratio

Standard: Factory set and field adjustable from 10:1 to 100:1 within calibrated flow range

Temperature Compensation

Standard: ± 30 °F [± 16 °C] Optional: ±100 °F [±55 °C]

Agency Approvals

FM, FMc (Canadian): Class I, Division 1, Hazardous Locations; Groups B,C,D,E,F,G

ATEX and IECEx: Zone 1, II 2 GD Ex d IIC T4 NEPSI, CPA, Inmetro, GOST-R, GOST-K pending

EX-rated pressure sensor:

FM, CSA: Class I, Division 1, Groups A, B, C, D

Dust ignition proof for Class II, Division 1, Groups E,F,G

- ATEX: 2 G Ex d C T4, Ex d IIC T5, Ex d IIC T6
- Calibration: Performed on NIST traceable equipment

Flow Element

Material of Construction

- All-welded 316L stainless steel
- **Operating Pressure** limited by pressure sensor Fixed Connection NPT: Per pressure sensor rating or 1000 psig [70 bar(g), whichever is less Fixed Connection Flanged: Per pressure sensor rating or flange rating, whichever is less

Operating Temperature (Process)

Standard Pressure Sensor: 32 °F to 176 °F [0 °C to 80 °C] Ex Rated Pressure Sensor: -22 °F to 212 °F [-30 °C to 100 °C]

Process Connection

Retractable Packing Glands

Low pressure 50 psig [3,5 bar (g)]) or medium pressure (500 psig [34 bar (g)]) with graphite or Teflon packing material; 1 1/4" male NPT or ANSI or DIN flange Teflon packing required when process media is ozone, chlorine or bromine

Fixed Fittings: 1" male NPT or ANSI or DIN flange

Insertion Length: Field adjustable lengths

- 1" to 6" [25 mm to 152 mm]
- 1" to 12" [25 mm to 305 mm] 1" to 21" [25 mm to 533 mm]
- 1" to 60" [25 mm to 1524 mm]

Fixed lengths from 2.6" to 60" [66 mm to 1524 mm]

Remote Transmitter Configurations: Transmitter may be mounted remotely from flow element using interconnecting cable (up to 1000' [300 m]); remote mount required when medium pressure packing gland is required

Pressure Sensor

Standard Sensor
Pressure range
Over pressure safety
Burst pressure
Wetted Materials:
Connection
Pressure Sensor

Over pressure safety	100	7	290	20	1000	70	1740	120
Burst pressure	250	17,24	500	34	2500	172	7975	550
Wetted Materials: Connection		6L -8 SS	-	6L 6L	31 31	-	-	6L 6L
Ex Rated Sensor	PSI	Bar	PSI	Bar	PSI	Bar	PSI	Bar
Ex Rated Sensor Pressure range	PSI 50	Bar 3,4	PSI 160	Bar 11	PSI 500	Bar 34	PSI 1000	Bar 70
_								
Pressure range	50	3,4	160	11	500	34	1000	70

Stainless steel

Bar

11 500

PSI

Bai

34

SS and Elgiloy

PSI

1000

SS and Elgilov

Bar

70

Wetted M Connection Stainless steel Stainless steel Stainless steel Pressure Sensor Stainless steel

Flow Transmitter/Electronics

Operating Temperature: 0 °F to 130 °F [-18 ° to 54 °C]

PSI

50

Bar

3,4

PSI

160

Input Power

- AC: 85 Vac to 265 Vac
- DC: 24 Vdc ± 20%

Outputs

Analog

Standard: Three (3) 4-20 mA*, 0-1kHz, or 0-10 kHz pulse/frequency 4-20 mA outputs are user assignable to flow rate, temperature and/or if so equipped, pressure; outputs are user programmable to full flow range or subsets of full flow range; pulse/frequency output is user selectable as pulse for external counter/flow totalizer, or as 0-1 kHz or 0-10 kHz frequency representing flow rate

Outputs are isolated and have fault indication per NAMUR NE43 guidelines, user selectable for high (>21.0 mA) or low (<3.6 mA)

Optional: Standard output plus two (2) 2A SPDT relays

Relays independently user assignable to flow, temperature or pressure; user programmable for hi/lo trip, hysteresis from 00.0 to 99.9 counts and time delay from 00.0 to 99.9 seconds

Digital

Standard: USB, Ethernet

- Optional: HART (comes standard with analog outputs, V7 compliant)
 - FOUNDATION[™] fieldbus H1, PROFIBUS PA or Modbus RS-485

Auxiliary Inputs

Two 4-20 mA input channels; used for FCI administered special configurations to allow STP102 series to accept outputs from external devices such as gas analyzers, gas composition or pressure sensors

Enclosures Main Transmitter/Electronics:

NEMA 4X, IP67; polyester powder coated aluminum; 1 conduit port threaded as 1 " NPT or M20x1.5; 5.40 " x 4.82 " [137.2 mm x 122 mm]

Local Enclosure (Remote Configuration):

NEMA 4X, IP67; polyester coated aluminum; 1 conduit port threaded as 1 " NPT or M20x1.5; 5.40 " x 4.82 " [137.2 mm x 122 mm]

Data Logger

User programmable for readings per time increment to a maximum of 1 reading/ second; removable, circuit board-mountable 2GB micro-SD (secure digital) memory card supplied; stores approximately 21M readings in ASCII comma-separated format

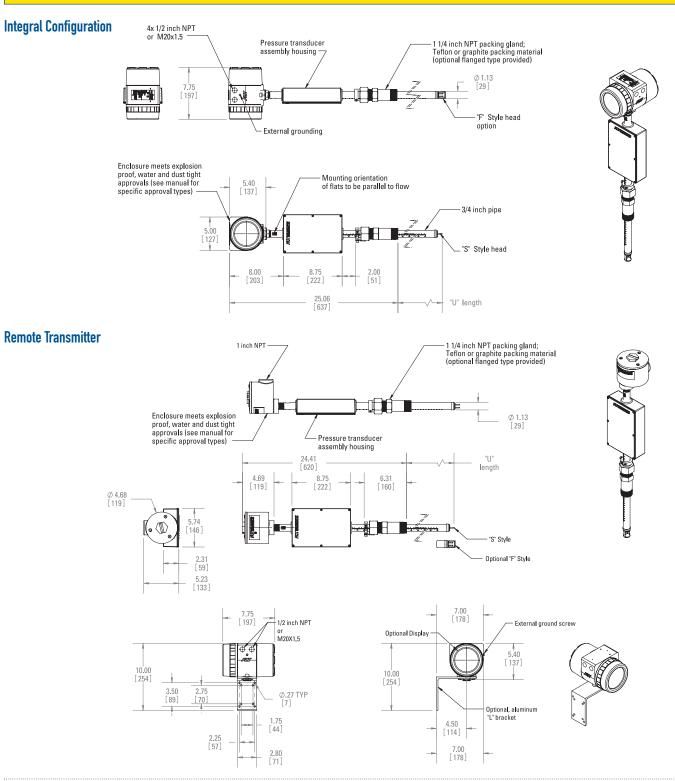
Readout/Display and Optical Touch Buttons (Optional):

- Large 2" x 2" [50 mm x 50 mm] LCD; digital plus bar graph and engineering units
- Digital displays of flow rate, total flow, temperature and pressure (with STP models); user selectable for engineering units
- Analog bar graph of flow rate
- Relay/alarm status indication
- User programmable 17 alphanumeric character field associated with each calibration group
- Set-Up & Service mode displays text and service codes
- Backlighted backlight activated by proximity motion detection, or user may set for always on
- Four (4) optical touch buttons for user programming of instrument set-up and service interrogation
- Optical touch button activation through front window no need to open enclosure to access or activate
- Display is electronically rotatable in 90° increments to optimize viewing angle

Note: If readout/display not ordered, all user set-up and service interrogation must be done via computer link to bus comm and/or USB port.

Specifications at reference operating conditions of 70 °F, 14.7 psia [21.1 °C, 1.013 bar (a)] and straight pipe run 20d upstream, 10d downstream. FCI is a continuous improvement company; specifications subject to change without notice

Model STP102 Dual-Element Insertion Mass Flow Meter



FLT, FLUID COMPONENTS INTERNATIONAL LLC

Locally Represented By:

0311 OK

Visit FCI online at www.FluidComponents.com | FCI is ISO 9001:2000 and AS9100 Certified

FCI World Headquarters

1755 La Costa Meadows Drive | San Marcos, California 92078 USA | Phone: 760-744-6950 Toll Free (US): 800-854-1993 Fax: 760-736-6250

FCI Europe

Persephonestraat 3-01 | 5047 TT Tilburg, The Netherlands | Phone: 31-13-5159989 Fax: 31-13-5799036

FCI Measurement and Control Technology (Beijing) Co., LTD | www.fluidcomponents.cn

Room 107, Xianfeng Building II, No.7 Kaituo Road, Shangdi IT Industry Base, Haidian District | Beijing 100085, P. R. China Phone: 86-10-82782381 Fax: 86-10-58851152

Doc. No. 02MK011481- Page 4 of 4

© Copyright 2011 by Fluid Components International LLC. All rights reserved. Manufactured in accordance with one or more of the following patents: Other patents pending. FCI is a registered trademark of Fluid Components International LLC. Information subject to change without notice.

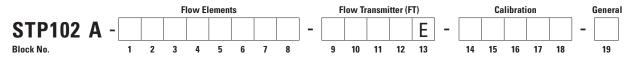
FLUID COMPONENTS INTERNATIONAL LLC

Order Information Sheet (OIS)

STP102A

1755 La Costa Meadows Drive | San Marcos, California 92078 USA 760-744-6950 Toll Free (US): 800-854-1993 Fax: 760-736-6250 www.fluidcomponents.com

Dual-Element Averaging Insertion Air/Gas Mass Flow and Pressure Meter



INSTRUCTIONS: To order an **STP102 A**, please fill in each numbered block above by selecting required codes from the corresponding categories below. Use of any "W" or "*" codes requires prior approval from FCI. For special data, documentation, test reports or required quality reports, refer to FCI's Engineering and Quality Assurance Order Information Sheets (OIS).

Flow Eleme	ent				
Code	[BLOCK 1] Flow Element: Type a	nd Materials of Construc	tion	
т	-FP style	with pressure; 316L sta	inless steel		
w	Agency ap	proved, customer specifi	ed		
*	Other, not a	agency approved			
Code	[BLOCK 2 and Mate] Pressure Measureme rials of Construction	nt: Range, Temperature S	ervice	
Standard Non-Ex Rated	Ex Rated	Range	Standard	Ex	
1	5	0 psig to 50 psig [0 bar (g) to 3,447 bar (g)]	32 °F to 176 °F [0 °C to 80 °C]; PH 13-8 SS	-22 °F to 212 °F [-30 °C to 100 °C]; 316L	
2	6	0 psig to 160 psig [0 bar (g) to 11,03 bar (g)]	32 °F to 176 °F [0 °C to 80 °C]; 316L	-22 °F to 212 °F [-30 °C to 100 °C]; 316L	
3	7	0 psig to 500 psig [0 bar (g) to 34,47 bar (g)]	32 °F to 176 °F [0 °C to 80 °C]; 316L	-22 °F to 212 °F [-30 °C to 100 °C]; 316L and Elgiloy	
4	8	0 psig to 1000 psig [0 bar (g) to 69,95 bar (g)]	32 °F to 176 °F [0 °C to 80 °C]; 316L	-22 °F to 212 °F [-30 °C to 100 °C]; 316L and Elgiloy	
w	w	Agency approved, cust	omer specified		
*	*	Other, not agency appro	oved		
Code BLOCK 3	Code BLOCK 4	[BLOCKS 3-4] Process Connections			
Retractable	e Packing G	land, Low Pressure; 50 p	sig [3,5 bar(g)] ²		
Р	0		graphite packing		
н	0	1 1/4 inch, male NPT; Teflon packing			
0	Table A	Flange ^{5,15} ; graphite packing			
K Table A Flange ^{5,15} ; Teflon packing					
	-	land, Medium Pressure; !			
R	0		graphite packing		
L T	0 Table A		Teflon packing		
v	Table A	5 7	graphite packing Teflon packing		
	1051071	riange ,	renon packing		
Fixed Y	0	1 inch, male NPT			
r F	u Table A	Flange ¹⁵			
other or Sp					
W	W	Agency approved cust	omer specified		
*	*				
Code BLOCK 5	Code BLOCK 6	Code [BLOCKS 5- BLOCK 7 Insertion Let	7]		
0	6	0 Variable lend	ath: 1 inch to 6 inch [25 m	m to 152 mm1	
1	2		gth: 1 inch to 12 inch [25 n	-	
2	1		gth: 1 inch to 21 inch [25 n		
3	6	0 Variable leng	gth: 1 inch to 36 inch [25 n	nm to 914 mm]	
6	0	0 Variable leng	gth: 1 inch to 60 inch [25 n	nm to 1524 mm]	
			quired if Code Y or F in Block 3)		

Code [BLOCK 8] Pipe Mounting and Flow Direction Horizontal, element #1 right-to-left, element #2 left-to-right (opposite orientation) † G Н Horizontal, element #1 left-to-right, element #2 right-to-left (opposite orientation) † J Horizontal, both #1 and #2 elements left-to-right Κ Horizontal, both #1 and #2 elements right-to-left L Vertical up Μ Vertical down Other, customer specified *

[†] Note: If 'integral' is selected (Block 9, Codes 5 or E), element #1 is always the integral and element #2 the remote

Transmitter	r and Electronics
Code	[BLOCK 9] Transmitter Mounting, Enclosure Material and Cable Entry Threading
5	Transmitter integral with flow element #1, and flow element #2 is remote; aluminum, NPT cable entries
E	Transmitter integral with flow element #1, and flow element #2 is remote; aluminum, metric cable entries $^{\rm 6}$
6	Transmitter remote from both flow elements; aluminum, NPT cable entries ⁶
F	Transmitter remote from both flow elements; aluminum, metric cable entries ⁶
7	Transmitter integral with flow element #1, and flow element #2 is remote; stainless steel, NPT cable entries ⁶
Ν	Transmitter integral with flow element #1, and flow element #2 is remote; stainless steel, metric cable entries ⁶
8	Transmitter remote from both flow elements; stainless steel, NPT cable entries 6
Р	Transmitter remote from both flow elements; stainless steel, metric cable entries ⁶
W	Agency approved, customer specified
*	Other, not agency approved

(continued next page)

Table A – Flange [BLOCK 4]					
CS 15	316L SS	Hast C	Materia	<u>al</u>	
F	2	Н	ANSI	1 1/2 inch	150 lb
К	В	J	ANSI	1 1/2 inch	300 lb
Р	3	M	ANSI	2 inch	150 lb
R	L	N	ANSI	2 inch	300 lb
	V		DIN	DN40	PN40
	6		DIN	DN50	PN16
	Y		DIN	DN50	PN40
	W	W Agency appvd, custmr spec'd			

Notes

 Teflon packing material must be ordered when the process media is ozone, chlorine or bromine. Contact FCI.

- 6. See Notes, page 2
- 15. Cannot select carbon steel flange when Hastelloy type flow element is selected in Block 1.
- 17. Selection of medium pressure packing gland requires remote mount configuration. Block 9 must be Code 6, F, 8 or P.

	· · · · · · · · · · · · · · · · · · ·
Code	[BLOCK 10] Interconnecting Cable Length for Remote Configuration
0	Not required Specify with user supplied cable or if cable ordered as separate line item ^{7, 16}
Α	10 feet [3 meters] PVC jacketed ⁸
В	25 feet [7,6 meters] PVC jacketed ⁸
C	50 feet [15 meters] PVC jacketed ⁸
D	100 feet [30 meters] PVC jacketed ⁸
1	10 feet [3 meters] Teflon jacketed ⁸
2	25 feet [7,6 meters] Teflon jacketed ⁸
3	50 feet [15 meters] Teflon jacketed ⁸
4	100 feet [30 meters] Teflon jacketed ⁸
W	Agency approved, customer specified
*	Other, not agency approved
Code	[BLOCK 11] Transmitter Power Supply and Display
Α	24 Vdc power (19.2 Vdc to 28.8 Vdc); no digital display
В	24 Vdc power (19.2 Vdc to 28.8 Vdc); with display
C	85 Vac to 265 Vac power; no display
D	85 Vac to 265 Vac power; with digital display
Code	[BLOCK 12] Transmitter Outputs and Communications
1	(3) 4-20 mA outputs, one with HART; (1) frequency/pulse output
-	E Merry HA
F	FOUNDATION [™] fieldbus H1 ⁹
M	Modbus 485 9
Р	PROFIBUS-PA ⁹
0	Only for use (<i>required</i>) when configuring ST102E
w	Other
*	Other, not agency approved
Code	[BLOCK 13]
E	Always "E"

Calibration 10, 11, 12

Code	[BLOCK 14] Calibration Application
т	Air; flat profile calibration
C	Air equivalency (digester gas, chlorine, flue gas, etc.)
E	Nitrogen, helium, argon, carbon dioxide or nitrous oxide
1	Natural gas (90% or greater methane content)
F	Hydrocarbons (methane, ethane, propane, etc.)
G	Hydrogen or hydrogen mixture
S	Flare gas, SR2x split-range, double calibration points, maximun 5% rdg accuracy See specifications
W ¹³	Agency approved, customer specified
Code	[BLOCK 15] Calibrations, Set-up and Conditions
0	None
Α	Extended temperature compensation
В	Extended range (>100:1 turndown)
E	Extended temperature compensation and extended range

Code	[BLOCKS 16-17] Second Calibration
0 0	Not required
	Select from Codes shown in Blocks 14-15
Code	[BLOCK 18] Additional Calibration Groups
0	Not required
3	Three (3) calibration groups; two as specified in Blocks 14-17, plus one additional ¹⁴
4	Four (4) calibration groups; two as specified in Blocks 14-17, plus two additional ¹⁴
5	Five (5) calibration groups; two as specified in Blocks 14-17, plus three additional ¹⁴

General

Code	[BLOCK 19] Agency Approval
CE Mark a	lways included
0	Not required
1	FM, FMc ²⁰
3	ATEX, IECEx ^{16,20}
5	EAC / TR CU (Russia)
6	Inmetro
7	NEPSI
*	Other Contact FCI for other approvals and conditions of use

Notes

6. Transmitter enclosure has four (4) female conduit ports, NPT = 1/2", metric = M20x 1.5. With remote mount, the local enclosure's conduit port (attached to the flow element) varies by type of process connection and enclosure material specified:

				Stainless Steel	
<u>Model</u>	Process <u>Connection</u>	<u>NPT</u>	<u>Metric</u>	<u>NPT</u>	<u>Metric</u>
ST100, ST102A	Block 3 = C, D, G, M, N, J, F*	(2) 1/2 "	(2) M20 x 1.5	(1) 1/2"	(1) M20 x 1.5
ST100, ST102A	Block 3 = P, H, Q, K, R, L, T, V, Y, F**	(1) 1/2"	(1) M20 x 1.5	(1) 1/2"	(1) M20 x 1.5
ST100L	Block 3 = Any	(2) 1/2"	(2) M20 x 1.5	(1) 1/2"	(1) M20 x 1.5
ST110, ST112A, and all STP	Block 3 = Any	(1) 1/2"	(1) M20 x 1.5	(1) 1/2"	(1) M20 x 1.5

* with 1" or DN25 flange

** with flange size larger than 1" or DN25

- Remote cable in an ST100 Series model is 8-conductor; remote cable in an STP100 Series model is 10-conductor. For user-supplied cable, overall shielded conductor type is required and wire resistance must be less than 8 Ohms.
- Cable suitable for conduit and some cable gland systems. For other cable gland system choices, see ST100 accessories list or contact FCI to supply separately. PVC cable maximum temperature 176 °F [80 °C]; Teflon cable maximum temperature 392 °F [200 °C].
- 9. No analog, frequency/pulse, or other digital bus communications.
- 10. FCI standard conditions are 14.7 psia [1,01 bar(a)] and 70 $^{\circ}\text{F}$ [21.1 $^{\circ}\text{C}$].
- 11. Calibration codes must be selected using FCI's proprietary AVAL application evaluation software.
- Transmitter setup, changes to factory supplied standard settings, verification or modification to calibration parameters or diagnostics requires external source communication with the transmitter.
- Customer specified calibration must not exceed temperature and pressure limitations of the ST100 Series product specifications.
- May specify up to three (3) additional calibrations for a total of five (5). Contact FCI for instructions on how to specify third, fourth and/or fifth calibration.
- 16. ATEX/IECEx rated remote requires cable glands or conduit fittings which meet or exceed the installation area's required rating. When rated cable glands, armored cables and nonarmored cable supplied are user supplied or selected from ST100 accessories list and ordered separately, enter Code 0 in Block 10.
- 20. Requires selection of Ex rated pressure sensor Block 2 Code must be 5, 6, 7 or 8.

Accessories

Part Number	Description
	mitter, electronics, and/or display from direct sunlight; 316L stainless steel; o housing; kit includes shield, all hardware for attachment and instruction sheet

023241-01	For use with integral mount transmitter
023237-01	For use with remote mount transmitter
023237-01	

Refer to separate ST100 Series Accessories List for a complete listing of all accessories such as cabling, ball valves, documentation test and QA documents and certificates, and spare parts.